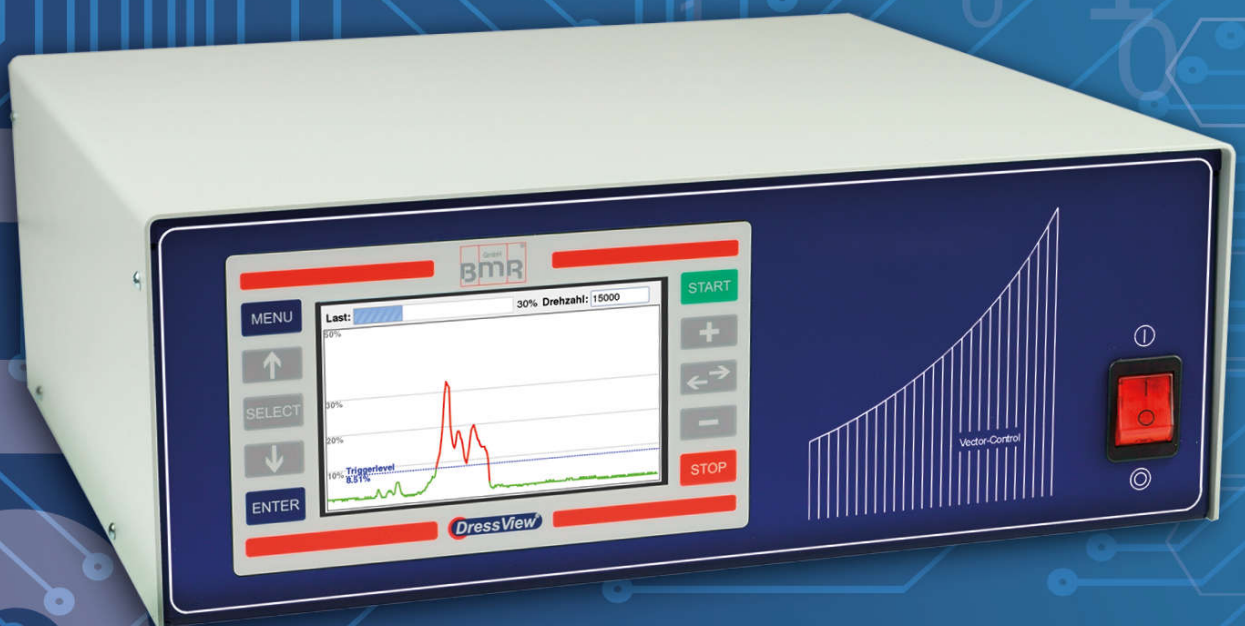




The Sign of Quality
Made in Germany

DressView®

Abrichtsysteme
Dressing Systems





HIGH QUALITY

100%

MADE IN
GERMANY



EXCELLENT SERVICE

CONTENT

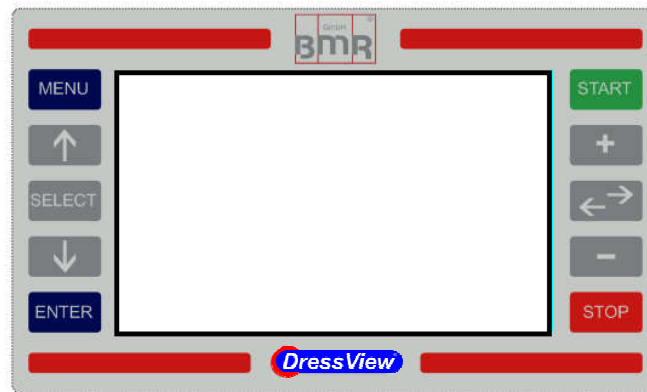
Issue June 2016

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1. Key Functions

Display Control

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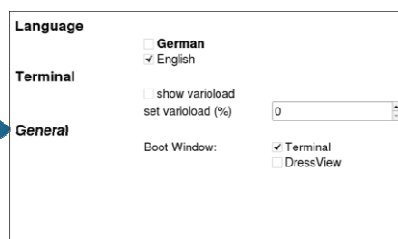
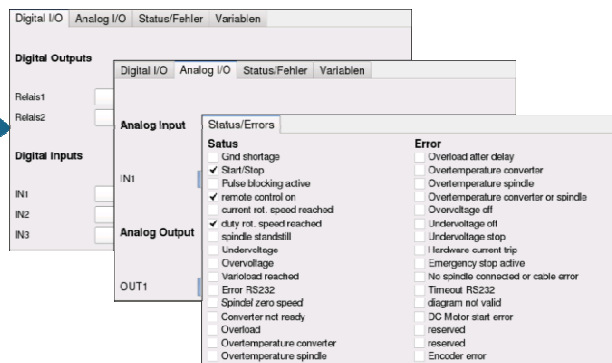
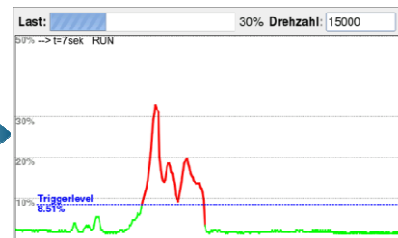
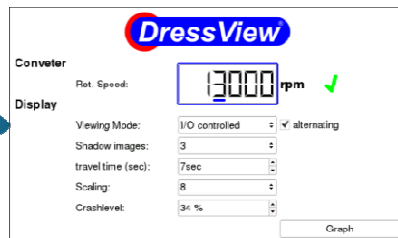
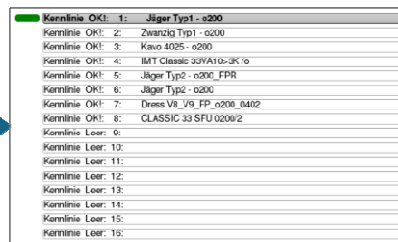
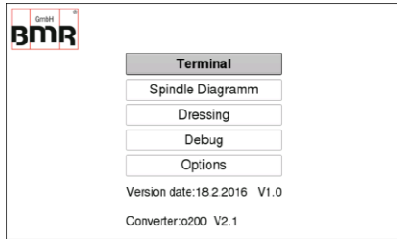
Spindle Control

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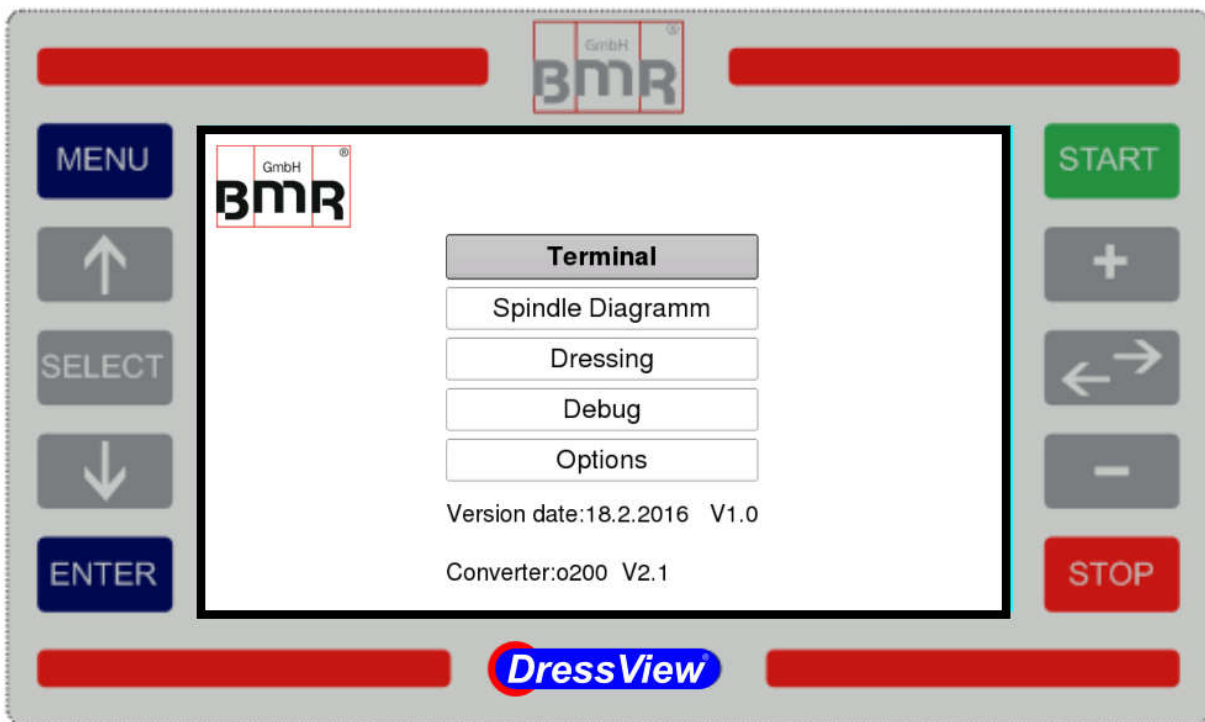
Number	Key	Function
1	MENU	jump one level ahead , back, Open menu
2	↑	Increase value or shifts up (graph menu)
3	SELECT	Jump to the next selectable item
4	↓	Reduce value or shifts down (graph menu)
5	ENTER	confirms a selection
6	START	Spindle Start
7	+	To increase speed of spindle
8	↔	Selects digit, where speed value is to be changed (100, 1.000 or 10.000 digit)
9	-	To reduce speed of spindle
10	STOP	Spindle Stop

In case it is not selected the Terminal- or Dressing Menu, there ist the possibility to jump back to the Terminal Menu with the keys of "Spindle Control" in order to start, stop the spindle or change it's rotational speed

2. Menu Structure



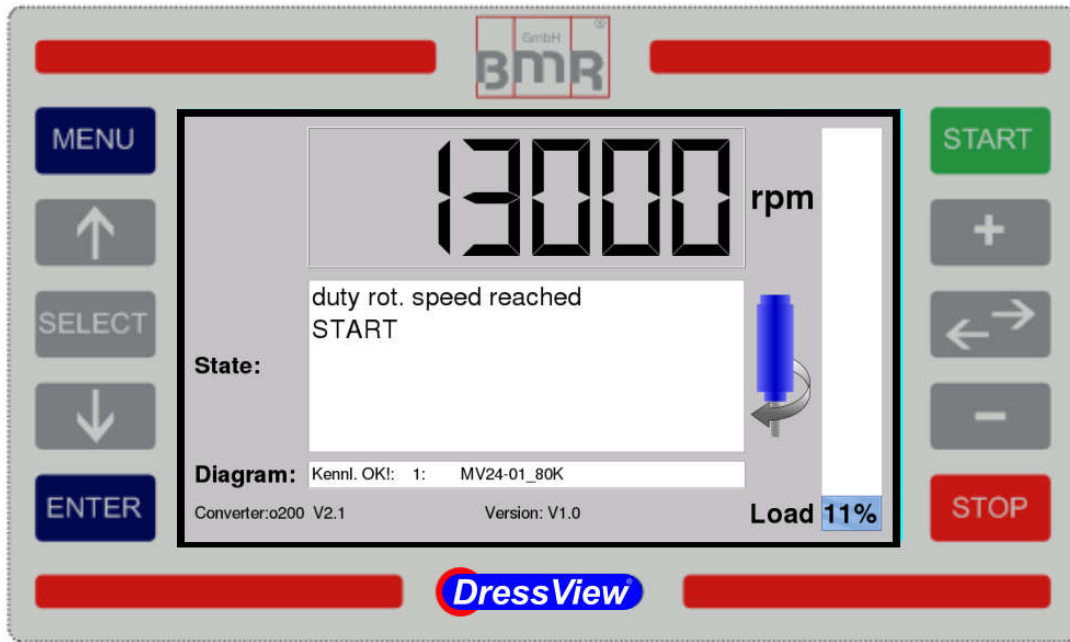
2.1 Main Menu



In the Main Menu all functions of the **DressView**[®]-system can be accessed. Moreover it shows the date and number of version, the type of converter being connected and it's number of firmware version.

This menu can be accessed by actuating the **MENU**-key one or several times.

2.2 Terminal-Menu



The Terminal-Menu is the window where all basic functions of the converter can be controlled. With the Keys "**START**", "**STOP**", "**+**", "**-**" and "**double arrow**" it is possible, to start and stop the spindle and to set up it's rotational speed. Furthermore the current status messages of the converter are displayed, such as selected characteristic, direction of rotation and load status.

2.2.1 Adjusting the rotational speed of the spindle

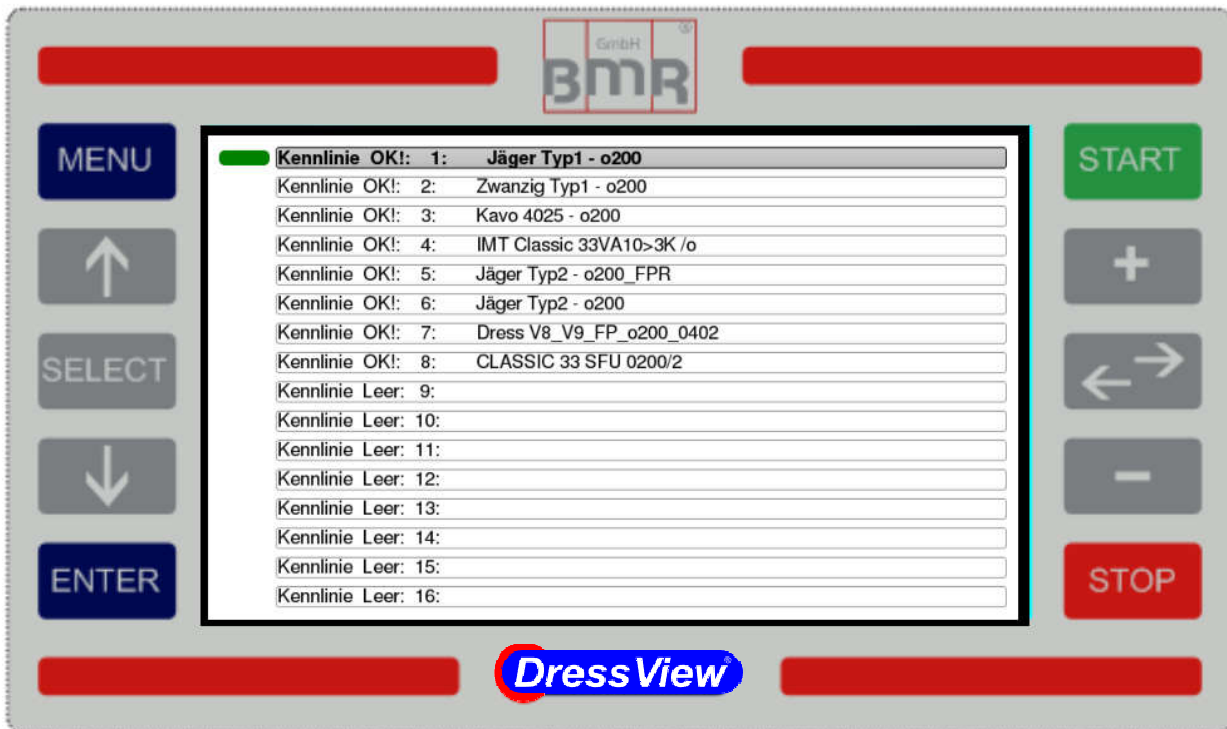
Adjusting the rotational speed is carried out with the "+" and "-" spindle control keys located to the right of the display. The speed will not change with the first hit, for safety reasons, but enables the function.

After that, the background colour of this field changes into white. Additionally the range of speed being possible with this spindle is displayed in the **Status**-field

With pressing on "+" or "-" the digit being indicated with a blue underscore can be adjusted. The selection of the according digit in the range of 100, 1.000 or 10.000 value can be carried out with the Double arrow-key.

Enter confirms this setting and applies the rotational speed

2.3 Characteristic-Menu



To change the current selected spindle characteristic or list all available characteristics, it has to be moved to the Main-Menu by pressing **MENU**. Being there, it has to be navigated with the **SELECT** or **Arrow Keys** to the point "**Characteristic Selection**" and confirmed with **ENTER**.

After that, a list of all characteristics being stored in the converter will be uploaded and displayed. The current selected characteristic is marked with a **green box**.

2.3.1 Selection of a characteristic

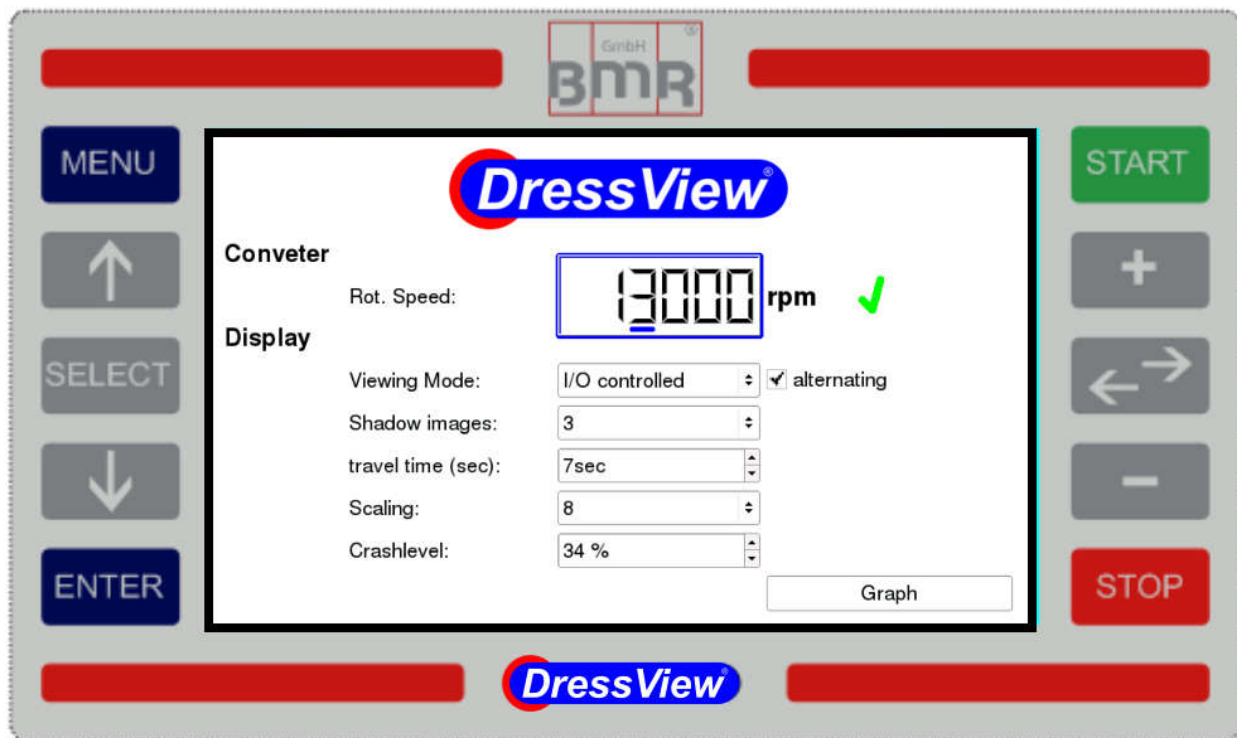
To select a certain characteristic to be used in the inverter, in the characteristics menu it has to be moved to the respective characteristic with the **Arrow** or **SELECT** Keys and finally this selection has to be confirmed with **ENTER**.

Depending on the type of converter, it will be carried out a reset on the converter, which takes around 3s. Within this time no further setup is possible

2.4 Dressing-Menu

In case it is intended to carry out a dressing with the system, it has to be moved from the current window to the Main-Menu with the **MENU**-Key and the menu point **Dressing** to be selected. From there it is entered the **DressView®**-configuration menu.

2.4.1 DressView-Configuration menu



In the **DressView®**-Configuration menu all basic settings of the dressing window can be set up being required in advance for dressing operation. All settings will be saved and after reentering automatically reloaded.

2.4.1.1 Adjusting the rotational speed

At first it has to be selected the field of the rotational speed with the **SELECT**-key. As soon as it is selected, it will be bordered in blue.

With pressing on "+" or "-" the digit being indicated with a blue underscore can be adjusted. The selection of the according digit in the range of 100, 1.000 or 10.000 value can be carried out with the Double arrow-key.

Enter confirms this setting and applies the rotational speed

In case that the current setting is equal to the setting of the converter, along side of the speed field will be placed a **check symbol** in green and the READY output OUT1 is switched to LOW. Precondition for entering the Ready state again, is carrying out a calibration while the spindle is running with pressing on **SELECT** or by remote.

2.4.1.2 Display mode / changing the function

The display mode field can be entered with pressing on the **SELECT**-key. The respective setting between "Continuous", "In Blocks" or "Controlled" can be selected with ↑ and ↓

Display Mode	Behaviour	Use
Continuous	The display runs continuously. In case the graph exceeds the trigger level, it is output on OUT3	Manual operation
In Blocks	The display runs continuously. As soon as the graph reaches the display border, it restarts and continues. Possibility for enabling shadow lines for the last 3 graphs. Output function same as with Continuous mode.	Semi automatized procedure with fixed time base and constant feed
Controlled	Similar to "InBlocks". Display starts if a start signal is detected at IN3. As soon as a further signal is detected, the graph runs back or restarts, even if the display border is not reached, yet.(siehe 2.4.1.3)	Full automatized operation

2.4.1.3 Alternating

This option is only available in "Controlled" Mode.

In case it is selected, the graph runs from left to right and reverses the direction with reaching the display border or with repetition of the start signal.

It is displayed the direction of movement and if display is active or in a wait state. (see 2.4.2).

2.4.1.4 Shadow or Ghost images

This function is only available in the display modes "In Blocks" and "Controlled"
Up to 3 previous graphs can be displayed as gray lines behind the current colored one. With reaching the number of lines being setup, the oldest line is deleted.

2.4.1.5 Time base

This is the setting of the time which the regulation value takes to run on the display once (see 2.4.2) , equal to the feed rate of the dressing spindle across the grinding tool. The default value is 10s and can be adjusted between 3 to 60s.

2.4.1.6 Automatic scaling of the display

The system has the possibility, to adjust the time base of the display according to the feed rate across the work space of the workpiece.

To achieve this, the "Controlled" mode has to be selected and the work space has to be covered in the teach-in mode one time.

The teach-in mode is activated with applying a HI-signal to the inputs IN2 and IN3 simultaneously, and as start point is defined as the left border of the display.

As soon as this signal is switched to LO, it marks the end of the work space and defines the elapsed time as right hand border.

Now the width of the display is calibrated according to the elapsed time of feeding across the work space.

2.4.1.7 Scaling

With this setting it is possible, to spread the display range of the dressing display

By default this value is 1, representing a display range of 0-100%

Scaling	Value
1	0 - 100 %
2	0 - 50 %
3	0 - 35 %
4	0 - 25 %
5	0 - 20 %
6	0 - 15 %

Important: The accuracy is not affected by this, but it is simply spread the measurement value

Higher values of scaling give the opportunity to setup the trigger level with a finer grade

2.4.1.8 Crash level

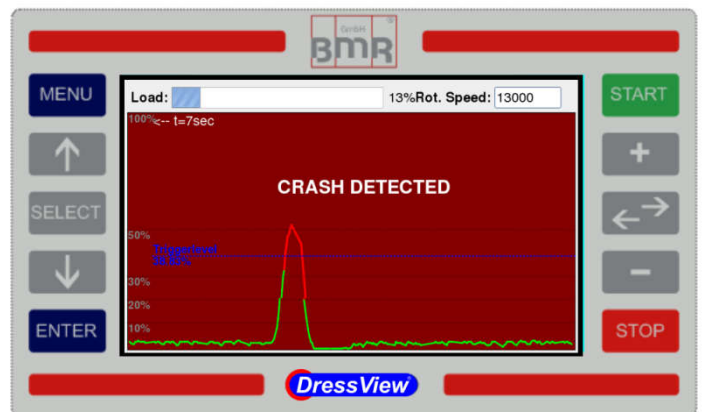
The Crash level is the value where the **DressView**® system detects a crash event because of machine or operating failures.

This value can be adjusted in the range from 0 to 100% of the measure value

This function is not activated at once with moving to the dressing window (see 2.4.1.9), but only after having carried out a calibration (see 2.4.2.1).

As soon as the system has detected that the measure value has exceeded the crash level, the display will be coloured into red and the message "Crash detected" is displayed.

Additionally the **READY-** output **OUT1** is switched to LOW



Acknowledging of the event

The error message can be acknowledged by several possibilities:

1. Stopping the spindle with **STOP**-Key or applying a signal on input **IN1**
2. Actuating the **ENTER**-Key

Important

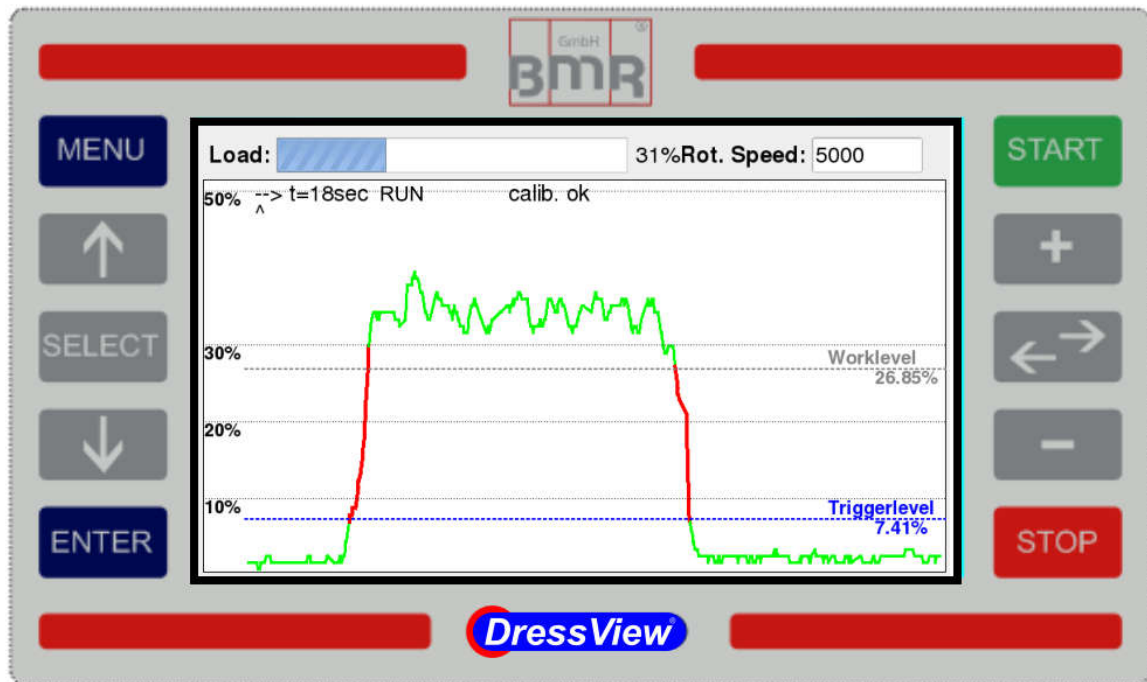
With acknowledging the error message with the **ENTER**-Key the **READY-** output **OUT1** is switched immediately on HIGH. A recalibration is not necessary

In difference to acknowledging with **STOP** or via **IN1**, where the spindle stops, it has to be carried out a calibration as usual after a restart.

2.4.1.9 Graph-Button

After entering the Graph-Button (see Pic. 2.4.1) and pressing **ENTER** the Dressing-Menu is opened, where the **DressView**® regulation value is displayed as graphic.

2.4.2 Dressing



The Dressing window shows:

Load: Displaying the current load of the converter

Rotational speed: current setting of the rotational speed

(--> / <--): Feed direction via the screen.

(^ / v): Arrow direction indicates whether it hold the value in positiv (^) or negative territory (v). Negative values are achieved at synchronous dressing, since there the dressing spindle can be accelerated.

t: Time base of the display representing the feed time (see 2.4.1.4) Additionally displaying the feed direction and the indication of "RUN" or "STOP" state (in "Controlled mode, only)

Calibrationstatus: "calib. ok" or "not calib." indicates whether the system has been zeroed/calibrated or not.

Worklevel: Thresold above which the dressing process takes place

Trigger level: Level which represents contact detection (see 2.4.2.1)

Grafic: Graph, which draws the regulation value of the converter as measure of its load state

2.4.2.1 Basics

In advance of the dressing operation the items below have to be regarded:

1. **Starting the spindle**
After a long time standstill of the spindle, it has to be carried out a warm up procedure according its specifications (min. 10 Min)
2. **System calibration (Zeroing) with SELECT or IN2**
Important: This has to be carried out after every change of speed and in advance of feeding across the grinding wheel to be dressed, by using the **SELECT**-key or input **IN2**.
3. Adjusting the **Trigger- and Worklevel** to the required value with **↑** and **↓** keys

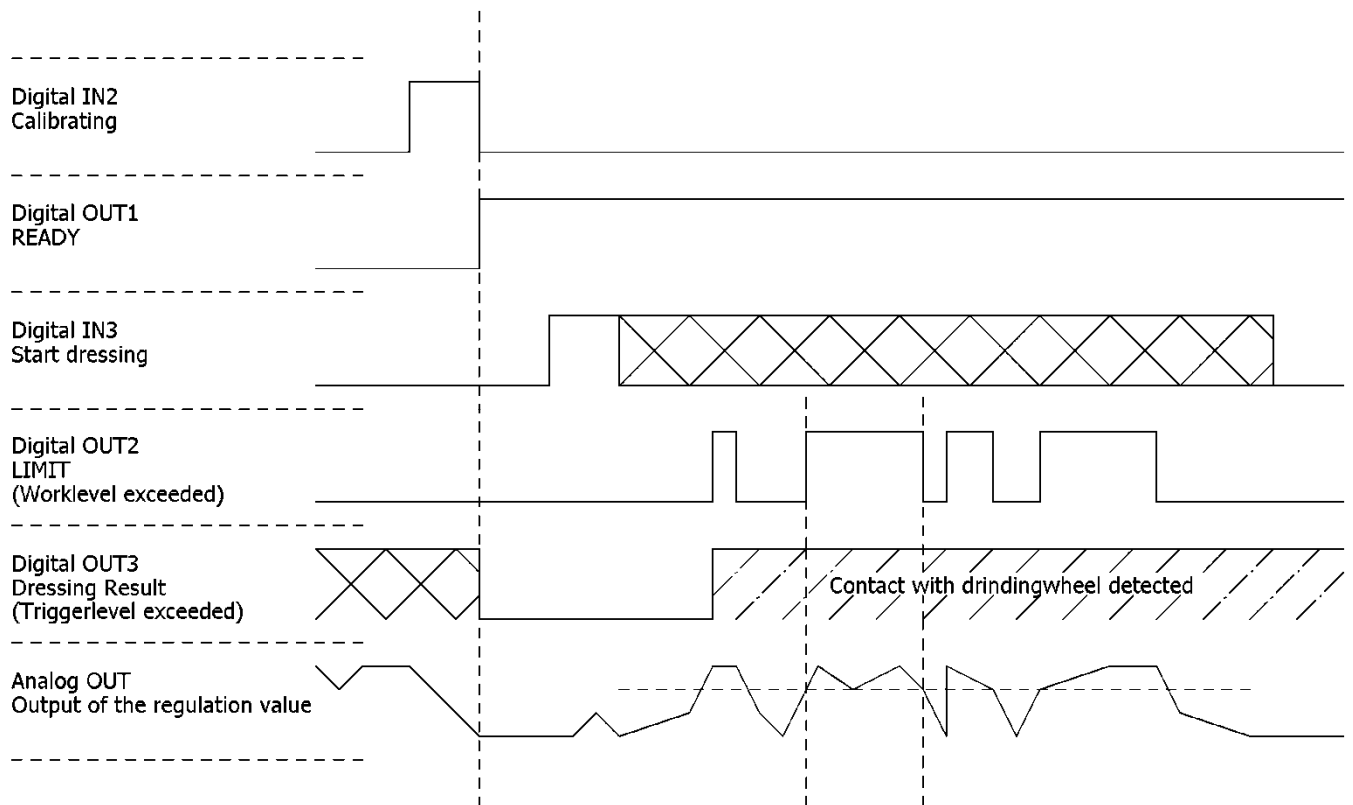
If the dressing spindle is strained (comes into contact with the grinding wheel), the regulation value of the converter increases accordingly. In case the load increases further, it may exceed the **Trigger level**.

The **Trigger level** represents a threshold, where the system detects a cutting event and the **worklevel** which helps to qualify the dressing result. This level has to be adjusted and setup by the operator according to the application .

As soon as the Trigger level is exceeded, the **regulation value graph** beyond the limit changes the colour from green to red or from grey to black in case of shadow images are activated.

2.4.2.2 Behaviour of the inputs and outputs

In case that the system is operated in the "Controlled" mode, it needs/delivers the following signals on the I/Os after a spindle start via **START**-button or via **IN1**:



After the speed is confirmed, this is indicated with a green check-symbol in the speed field of the Configuration-window.

With the **SELECT**-key or by remote via **IN2** the system is calibrated (zeroed). By this the output **OUT3** is resetted also, which might has been set by a previous dressing cycle.

After that, the system is ready for a dressing cycle, which is indicated at the output **OUT1** as a LOW state.

With applying a HI to **IN3**, the system starts drawing the regulation value. The display continues drawing, even if IN3 is reset, but as soon as the border of the display is reached, it will stop.

If **IN3** is set again while drawing is active, it restarts drawing or it changes the direction of drawing in case the **Alternating** mode is selected (siehe 2.4.1.3).

As soon as the Trigger-level is exceeded, **OUT2** is set and at the first time of this event **OUT3** is set additionally.

Hint: If operating in the modes "**Continuously**" and "**In Blocks**" there is no output for "**Dressing result**" on **OUT3**, because it cannot be decided if a new dressing cycle is initiated. Additionally there is no reaction on signals at input **IN3** "**Dressing start**".

2.5 Debug-Menu

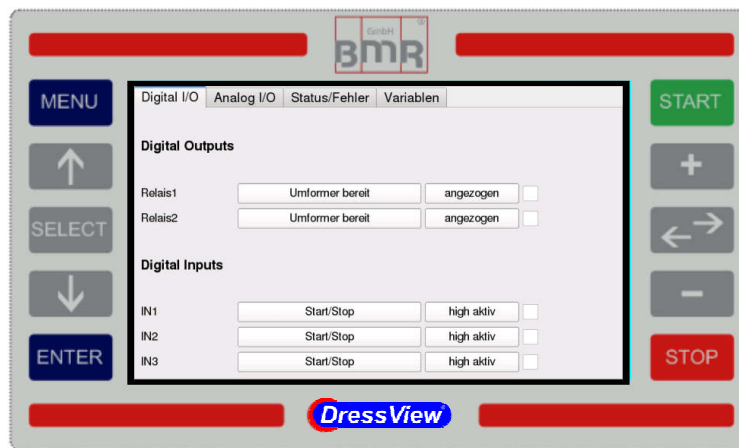
The debug menu gives the opportunity to read out and check several parameters of the spindle controlling converter. This is helpful in case of troubleshooting or checking a connected PLC.

The parameters are:

1. Digital inputs and outputs
2. Analoge inputs and outputs
3. Status- and error messages

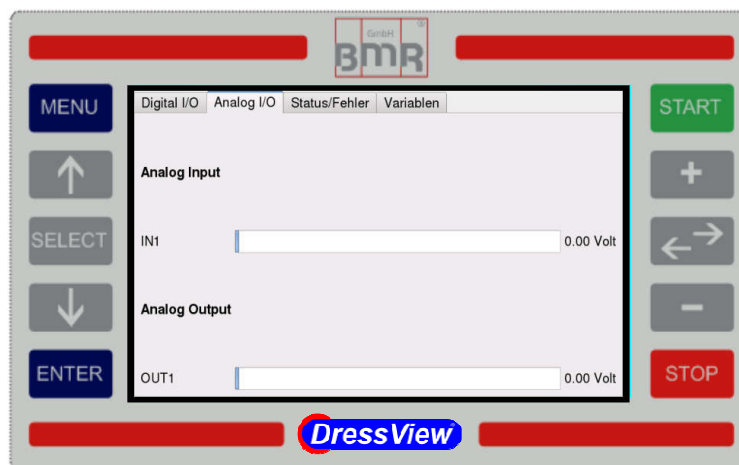
With the **SELECT**-key it can be switched between the 3 tabs alternately.

2.5.1 Digital inputs and outputs



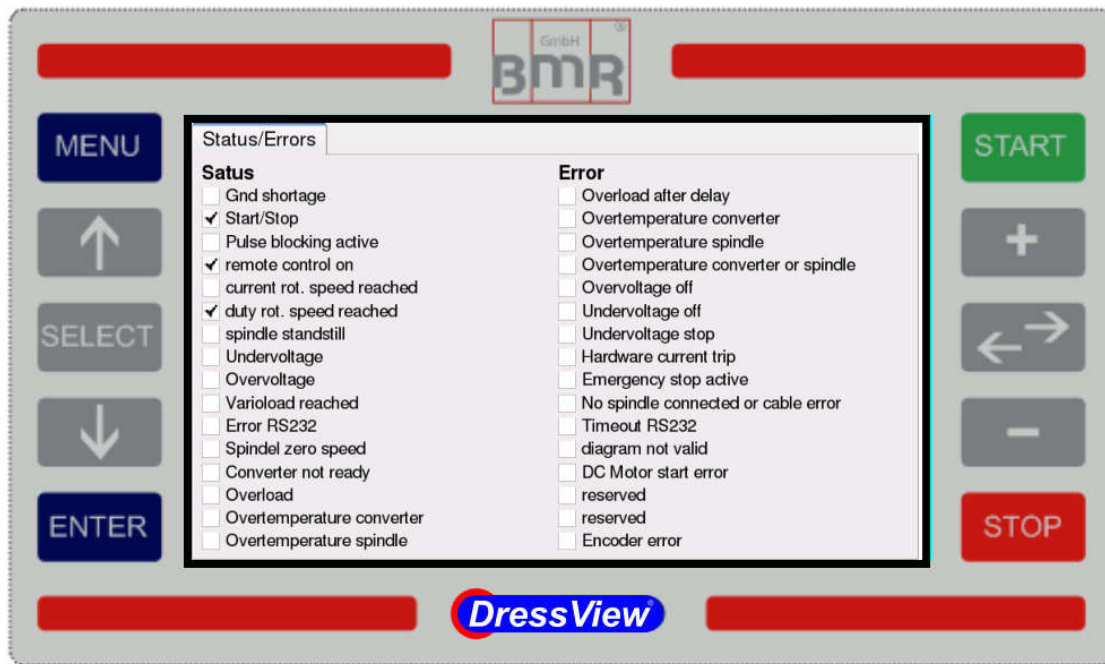
This window displays all digital I/Os of the converter with it's function and it's current state

2.5.2 Analogue inputs and outputs



This window displays all analogue I/Os of the converter with it's function and it's current state as bargraph and numerical with it's voltage.

2.5.3 Status- and error messages



This window displays a list of status and error flags

2.6 Setup menu



In this window all basic settings can be made, such as system language and the setup and display of the Vario-load function of the converter and the Boot window.

2.6.1 System language

For changing the system language, the desired language has to be selected with the **SELECT**-key. After confirming with **ENTER** the system reboots and jumps into the selected start window. (see 2.6.3)

2.6.2 Settings for the Terminal menu

2.6.2.1 Display of Vario-load

In the status window of the Terminal menu it can be displayed the "Varioload reached" event. Because this is not relevant for the normal operation, it is possible to activate or deactivate it.

2.6.2.2 Setup of Vario-load

In this window the threshold of the vario-load can be defined in percent of the load value.

2.6.3 General settings

Boot window

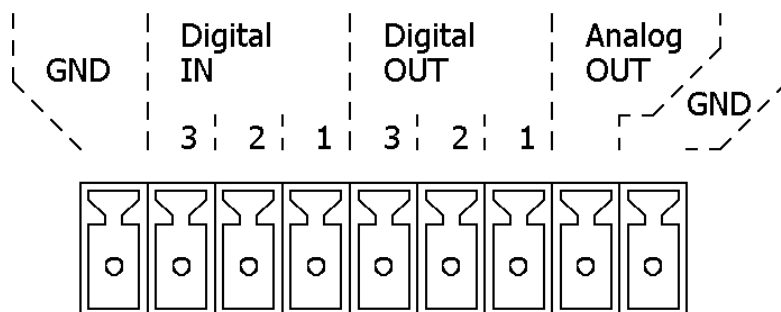
specifies into which window should be booted after power on.

- Terminal - window: For manual operation
- DressView - window: is suitable, in case if the device is operated in the controlled mode and it should be used with same settings as before. By this an automatic operation with a PLC is possible.

3 DressView[®]-specific inputs and outputs

The **DressView[®]** specific interface is located on the back side of **DressView 0200** or **DressView 0303** and at the front panel of **DressView SSE**.

It is realized with a pluggable screw terminal. It's functions are described in 2.4.2.2



PIN	Function	Decription	Type
GND		Ground	
Digital IN 3	Dressing start	starts drawing the regulation value into the dressing graph in "Controlled" mode	
Digital IN 2	Zeroing	Zeroing or Calibration of the system	
Digital IN 1	Spindle start	Start spindle in Dressing menu	
Digital OUT 3	Dressing result	delivers depending on usage a result for cutting detection or for dressing	Open Collector-output 45V/0,5A
Digital OUT 2	Limit	Delivers a HI-signal when exceeding the trigger level during activated dressing	Open Collector-output 45V/0,5A
Digital OUT 1	Ready	Indicates, if the system is ready or if it is on error	Open Collector-output 45V/0,5A
Analog OUT	Regulation value	Analogue value, corrsponding to the graph line in the dressing window	
GND		Ground	

4 USB-Interface

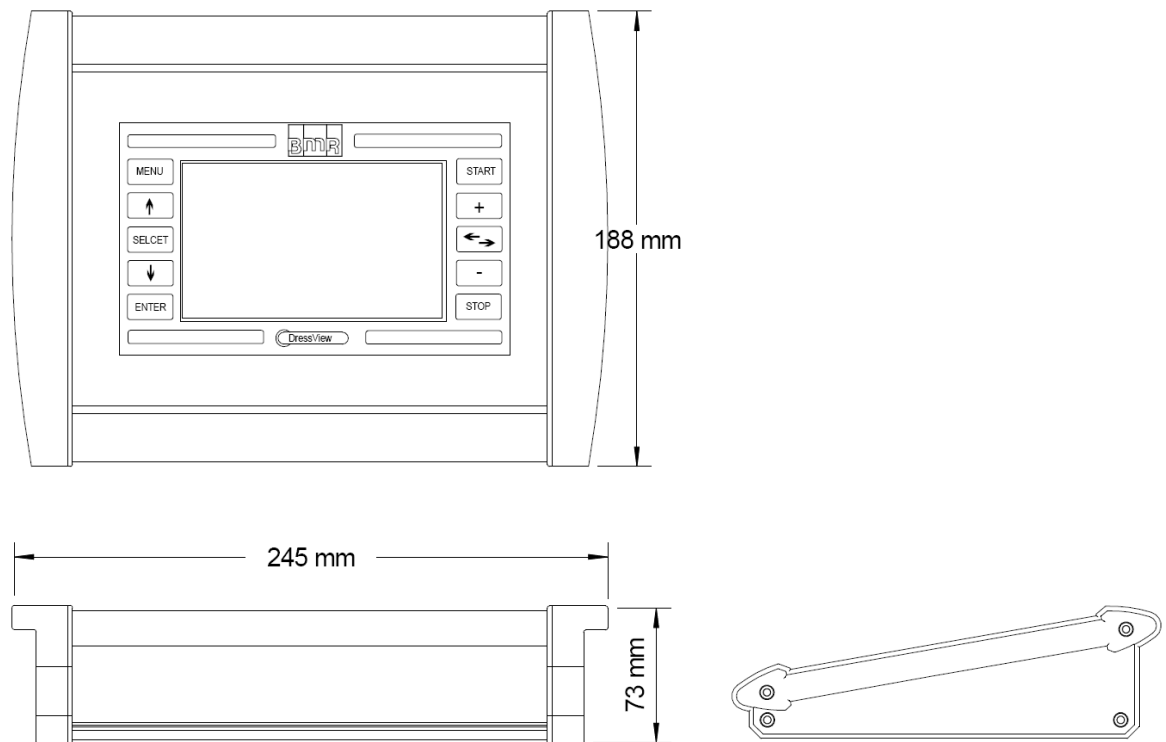
Each DressView device (SSE or Desktop) always includes a USB Interface. About this the respective built-up, or the connected inverter can be configured directly by PC (SFU-Terminal).

If a PC is connected via USB, the following message appears on the display of DressView: "PC-connection detected. DressView is not active while a PC is connected."

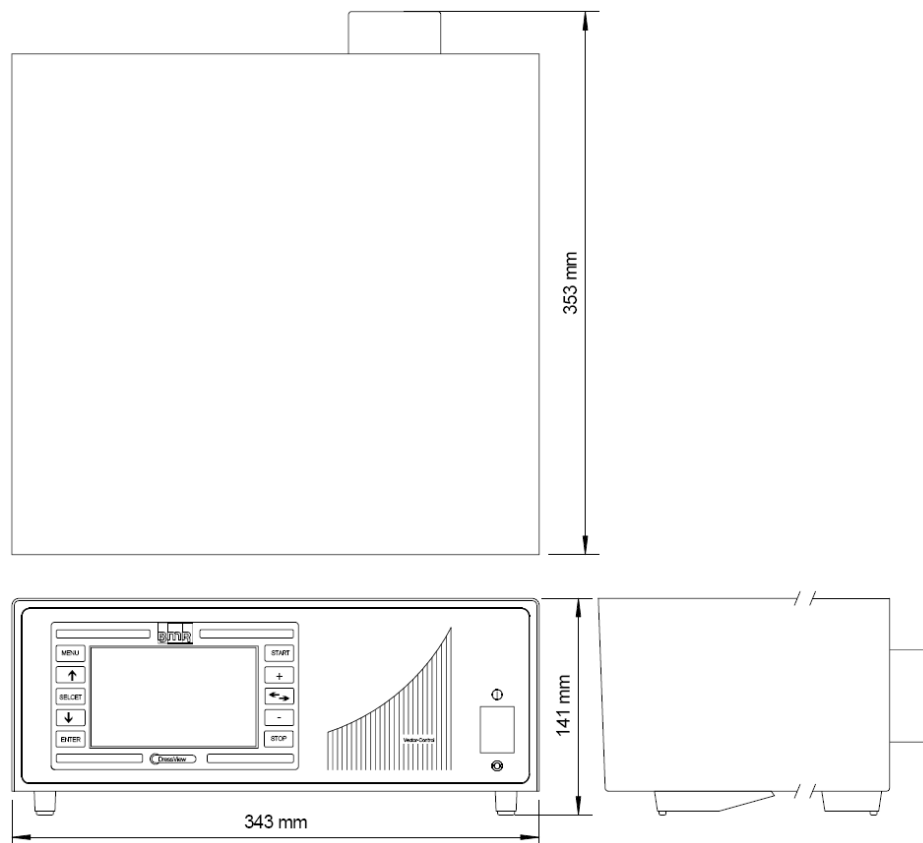
As the text says, the DressView is idle long like a PC connection exists. After disconnecting the connection but all functions are at your disposal immediately.

5 Dimensions and Mounting

Operating Panel



Desktop

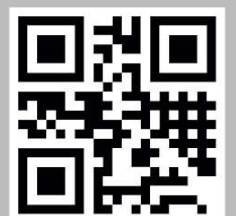


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100%	reliability
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June 2016



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